



ISO 12944-6: 2018 PROCESS TABLE

ISO 12944 - C5 - High

All C5 - High processes are also C4, C3, C2 and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPOX 6031 + 6041	PUR 800-G	70+140	50	260	C5 - High

ISO 12944 - C5 - Medium

All C5 - Medium processes are also C4, C3, C2 and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPOX 6041	PUR 800-G	240	60	300	C5 - Medium
PRIMAPOX 6041	ACRY-PUR 902-G	240	60	300	C5 - Medium
PRIMAPOX 6041	PUR 800-G	180	60	240	C5 - Medium
-	PUR 844-G	-	250	250	C5 - Medium
PRIMAPOX 6041	ACRY-PUR 901-G	180	60	240	C5 - Medium
PRIMAPOX 6041	ACRY-PUR 901-S	180	60	240	C5 - Medium
PRIMAPOX 6041	PUR 840-G	140	60	200	C5 - Medium

ISO 12944 - C5 - Low

All C5 - Low processes are also C4, C3, C2 and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPOX 6041	ACRY-PUR 901-G	100	60	160	C5 - Low
PRIMAPOX 6041	ACRY-PUR 901-S	100	60	160	C5 - Low
PRIMAPOX 6041 + 9041	PUR 800-G	120 + 40	50	210	C5 - Low

ISO 12944 - C4 - Very High

All C4 - Very High processes are also C3 - Medium, C2 and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPOX 6041	PUR 800-G	240	60	300	C4 - Very High

ISO 12944 - C4 - High

All C4 - High processes are also C3 - Medium, C2 and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPOX 6041	PUR 800-G	180	60	240	C4 - High
PRIMAPOX 6041	ACRY-PUR 902-G	240	60	300	C4 - High
-	PUR 844-G	-	250	250	C4 - High
PRIMAPOX 6041	ACRY-PUR 901-G	180	60	240	C4 - High
PRIMAPOX 6041	ACRY-PUR 901-S	180	60	240	C4 - High
PRIMAPOX 6041	PUR 840-G	140	60	200	C4 - High

ISO 12944 - C4 - Medium

All C4 - Medium processes are also C3 - Medium, C2 and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPOX 6041	ACRY-PUR 901-G	100	60	160	C4 - Medium
PRIMAPOX 6041	ACRY-PUR 901-S	100	60	160	C4 - Medium
PRIMAPOX 6041 + 9041	PUR 800-G	120 + 40	50	210	C4 - Medium

ISO 12944 - C4 - Low

All C4 - Low processes are also C3 - Medium, C2 and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
-	PUR 840-G	-	130	130	C4 - Low
-	PUR 840-G	-	130	130	C4 - Low
-	PUR 840-M	-	130	130	C4 - Low

Periods of durability

Low (L): up 7 years

Medium (M): from 7 years to 15 years

High (H): from 15 years to 25 years

High (VH): more than 25 years



ISO 12944-6: 2018 PROCESS TABLE

ISO 12944 - C3 - Very High

All C3 - Very High processes are also C2 Medium and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPOX 6041	PUR 800-G	180	60	240	C3 - Very High
-	PUR 844-G	-	250	250	C3 - Very High
PRIMAPOX 6041	ACRY-PUR 901-G	180	60	240	C3 - Very High
PRIMAPOX 6041	ACRY-PUR 901-S	180	60	240	C3 - Very High
PRIMAPOX 6041	PUR 840-G	140	60	200	C3 - Very High

ISO 12944 - C3 - High

All C3 - High processes are also C2 Medium and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPOX 6041	ACRY-PUR 901-G	100	60	160	C3 - High
PRIMAPOX 6041	ACRY-PUR 901-S	100	60	160	C3 - High
PRIMAPOX 6041 + 9041	PUR 800-G	120 + 40	50	210	C3 - High

ISO 12944 - C3 - Medium

All C3 - Medium processes are also C2 Medium and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
-	PUR 840-G	-	130	130	C3 - Medium
-	PUR 840-G	-	130	130	C3 - Medium
-	PUR 840-M	-	130	130	C3 - Medium

ISO 12944 - C3 - Low

All C3 - Low processes are also C2 Medium and C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPUR 9051	ACRY-PUR 902-G	100	45	145	C3 - Low
PRIMALKYDE 7001	PUR 800-G	80	45	125	C3 - Low
PRIMANYL 5401	PUR 840-G	60	60	120	C3 - Low
-	PUR 804-G	-	275	275	C3 - Low

ISO 12944 - C2 - Very High

All C2 - Very High processes are also C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPOX 6041	ACRY-PUR 901-G	100	60	160	C2 - Very High
PRIMAPOX 6041	ACRY-PUR 901-S	100	60	160	C2 - Very High
PRIMAPOX 6041 + 9041	PUR 800-G	120 + 40	50	210	C2 - Very High

ISO 12944 - C2 - High

All C2 - High processes are also C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
-	PUR 840-G	-	130	130	C2 - High
-	PUR 840-G	-	130	130	C2 - High
-	PUR 840-M	-	130	130	C2 - High

ISO 12944 - C2 - Medium

All C2 - Medium processes are also C1 - High

PRIMER	BINDER	PRIMER DFT	BINDER DFT	TOTAL DFT	ISO 12944
PRIMAPUR 9051	ACRY-PUR 902-G	100	45	145	C2 - Medium
PRIMALKYDE 7001	PUR 800-G	80	45	125	C2 - Medium
PRIMANYL 5401	PUR 840-G	60	60	120	C2 - Medium
-	PUR 804-G	-	275	275	C2 - Medium

Periods of durability

Low (L): up 7 years

Medium (M): from 7 years to 15 years

High (H): from 15 years to 25 years

High (VH): more than 25 years